

For visitors in tour buses or those who would like to use the parking lot for the disabled

We have parking spaces reserved for those with physical disabilities.
As numbers are limited, please contact us when making a reservation.

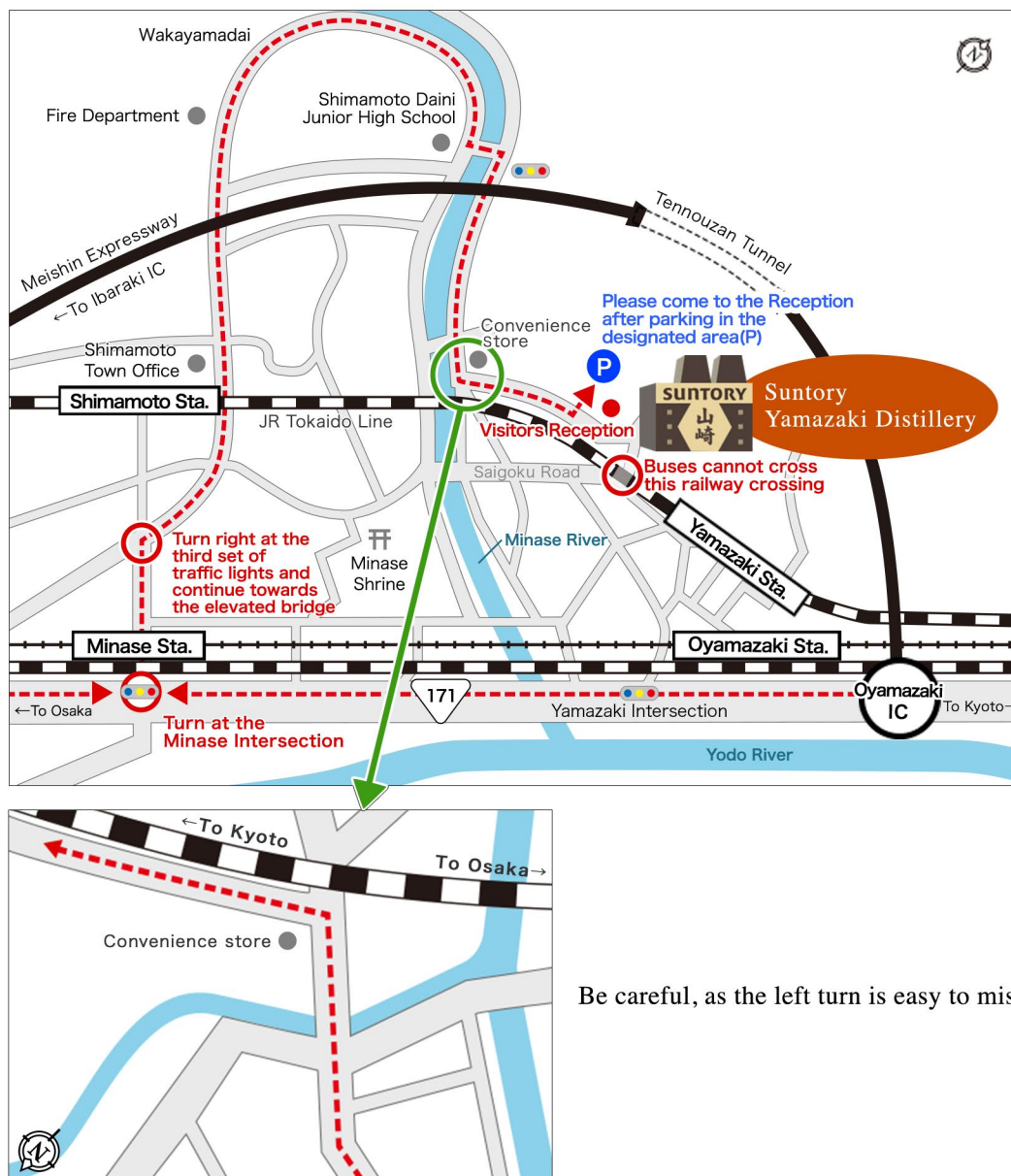
[Contact]

Suntory Yamazaki Distillery

TEL: +81-75-962-1423 (Reception hours: 10:00-17:00 excluding holidays)

<Directions>

- 20 minutes by car from the Meishin Expressway Oyamazaki Interchange
(* part of the Keiji Bypass Oyamazaki Junction)
 - *From the Oyamazaki Interchange, take Route 171 (toward Osaka) and then the Minase intersection.
 - *Please note that if you are travelling in a large bus or microbus, you cannot use the JR level crossing nearest the distillery to prevent accidents in the narrow area.
- Refer to the map below and follow the route marked with arrows.





Go straight at the intersection.



A railroad track will be visible in the front.



Turn left just before the railroad track.

* Drinking and driving, and drinking before the age of 20 is prohibited by the law.
Drivers of automobiles, motorcycles(including passengers), or bicycles are not able to drink alcohol.

SUNTORY YAMAZAKI DISTILLERY

5-2-1 Yamazaki, Shimamoto-cho, Mishima-gun, Osaka

Operating hours: 10:00 - 16:45 Last entry at 16:30

Closed: Over the New Year's holiday and during distillery shutdowns
(some of which are not scheduled in advance)

Phone

+81-075-962-1423

(Reception hours: 10:00-17:00 excluding non-business days)

*Please make sure to dial the correct number.